Date of Issue: February 17, 2022

## Japan Civil Aviation Bureau

## TAIKUSEI-KAIZEN-TSUHO

## Airworthiness Directive

The undermentioned examinations or modifications are mandatory.

- Applies to: Kawasaki BK117, BK117 A-3, BK117 A-4, BK117 B-1, BK117
  B-2, BK117 C-1 and BK117 C-2 helicopters.
- 2. Compliance is required as indicated, unless already accomplished.
  - To prevent loss of control of the helicopter due to premature failure of a Tension Torsion Strap (T-T Strap), accomplish the following.
  - Note 1: For the purpose of this AD, Bendix T-T Strap is a tention torsion strap having Part Number (P/N) 117-14110 (former P/N: 2604067).
  - Note 2: For the purpose of this AD, Lord T-T Strap is a tention torsion strap having P/N 117-14111 (former P/N: J17322-1) or B622M10T1001.
  - Note 3: For the purpose of this AD, Storage Time is determined by using the following fomula.

"Storage Time" = Initial date of the retirement time - T-T strap cure date

The initial date of the retirement time is the date of the first ground run or first flight after the T-T straps are installed on a helicopter, whichever comes first. If the ground run or first flight has not yet been performed after the T-T straps have been installed, the initial date of the retirement time shall be the scheduled date.

- Note 4: For the purpose of this AD, Service Life Limit (SLL) is identified in the Airworthiness Limitation Section of the applicable Aircraft Maintenance Manual.
- Note 5: For the purpose of this AD, a serviceable part is a Lord T-T Strap

(see Note 2 of this AD) whose storage time (see Note 3 of this AD) is not exceeding 5 years.

- 2.1 If Bendix T-T Straps (see Note 1 of this AD) are installed on a helicopter, within 8 weeks after the effective date of this AD, contact KHI for approved instructions and acomplish those instructions accordingly in accordance with the instructions of Kawasaki Service Bulletin No. KSB-117-470 or any further JCAB approved revision (hereinafter referrd to as SB).
- 2.2 If Lord T-T Straps (see Note 2 of this AD) are installed on a helicopter, within the compliance time as specified in Table 1 of this AD, replace the T-T Strap with a serviceable part (see Note 5 of this AD) in accordance with the instructions of SB.

Table 1 - T-T Strap Replacement (see Note 6 of this AD)

Storage Time	Total Life	Compliance Time
5 years or less		Before exceeding the SLL (see Note 4
	Not	of this AD), or before the storage time
	relevant	(see Note 3 of this AD) exceeds 5
		years, whichever occurs first
More than 5 years		Before the total life exceeds 17 years,
	17 years	or within 8 weeks after the effective
	or less	date of this AD, whichever occurs
		later, but not exceeding the SLL
	More	N7:41: 0 1 C 41 CC 4: 1 4
	than 17	Within 8 weeks after the effective date
	years	of this AD, but not exceeding the SLL

Note 6: Unless specified otherwise, the storage time and total life (the sum of the storage time and time in service) calendar time periods indicated in Table 1 of this AD are those accumulated, on the effective date of this AD.

- 2.3 From the effective date of this AD, do not install on any helicopter a Bendix T-T Strap (see Note 1 of this AD).
- 2.4 From the effective date of this AD, it is allowed to install on any helicopter a Lord T-T Strap (see Note 2 of this AD), provided the first flight of that helicopter after that installation is accomplished before the storage time (see Note 3 of this AD) of that T-T Strap exceeds 5 years and that, following installation, the T-T Strap is replaced before exceeding the SLL (see Note 4 of this AD).
- 2.5 An alternative means of compliance with this AD may be used, if approved by the Director-General of JCAB.

## 3. Remarks

- 3.1 This AD becomes effective on March 3, 2022.
- 3.2 Kawasaki Service Bulletin No. KSB-117-470 dated December 1, 2021 and later JCAB approved revisions pertain to this subject.